



luxury in solid surface

BB encore

committed to innovation

There's little that speaks the language of worktop chic quite like solid surfacing does. It's the material that brings together designer looks, unrivalled aesthetics and everyday practicality.

At Bushboard we love the business of worksurfaces and have shaped our Encore range to satisfy your design aspirations, whilst being affordable and easy to install.

Two new design families offer you the very latest trends to grace your home. There are new statement stones featuring large scale patterning that mirror the strata of natural granite and marble. More uniform in appearance, but equally as chic, are the new Glass designs where a plain colour is enhanced by translucent particles. Plus there is a range of ideas for the very latest in sink styling, from the sleekness of integrated acrylic to the designer looks of true flushmounted, and from classic insets to highly popular undermounts.

Sleek and seamless, Encore is cool to the touch and beautifully enticing to the eye. It's also incredibly hygienic and durable when your kitchen demands it. All products are precision manufactured at our UK factory, giving you a superior construction with lasting performance and durability. They are fully supported by our 10 year guarantee so you can choose them with absolute confidence.

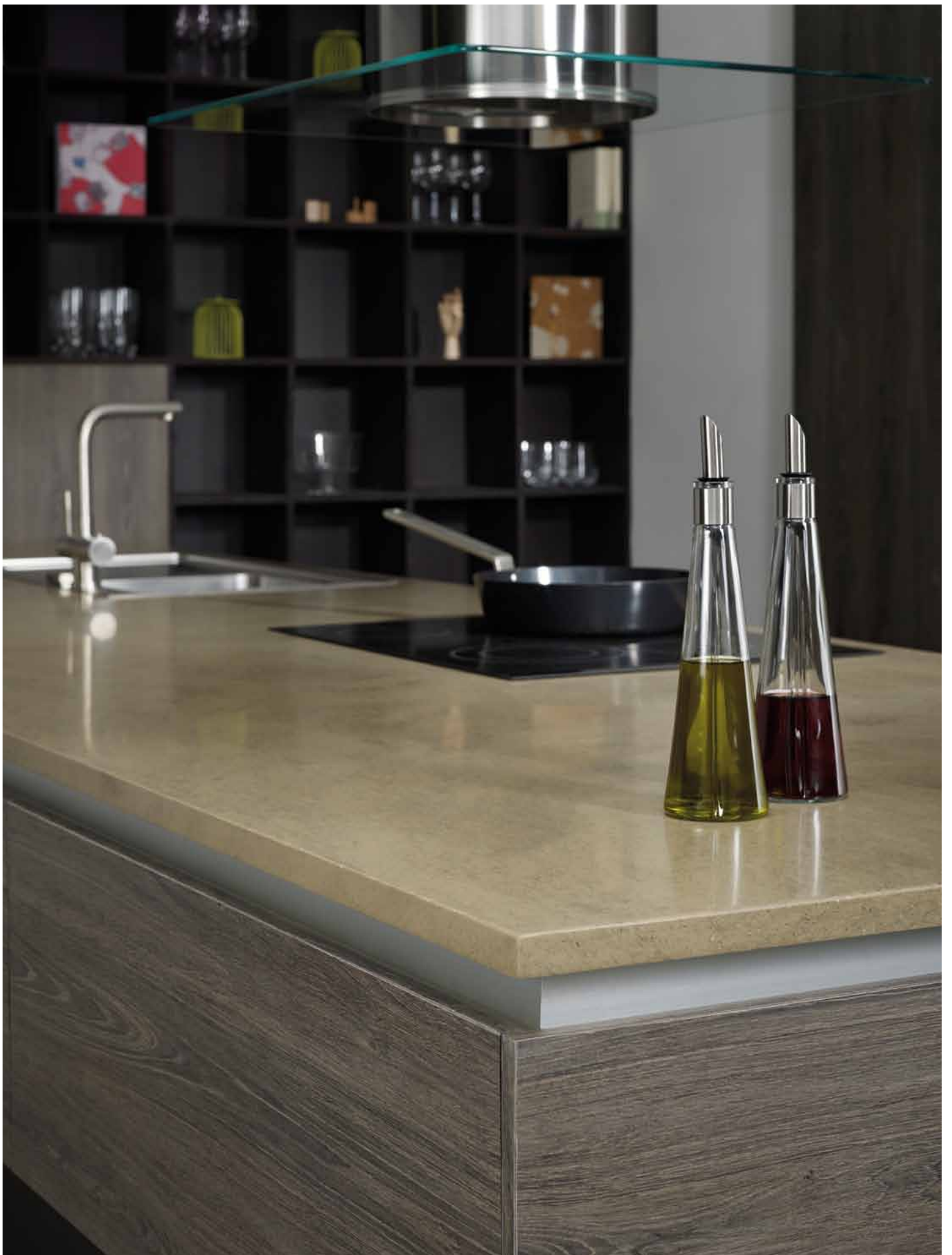
Encore worksurfaces will bring distinction to your kitchen, allowing you to enjoy them for a very, very long time.

Front cover: Mocha Stone slimline worksurface and upstand.

Pictured: Mountain Haze worksurface and slab end. Shown with an Encore one and a half bowl white acrylic moulded sink and straight drainer grooves.







elegant statement

Make an elegant statement with a luxuriously marbled design.

Mountain Haze, Ice and Mocha Stone are distinctive designs with large scale natural figuring that mirror the strata of granite and marble. They are inspired by nature, whilst incorporating the functional qualities of solid surface. And they will work with any kitchen style from classic to contemporary.

All are available in the new slimline 27mm thickness. Plus we have added a new 1200 x 2400mm larger worksurface so you can have that impressive island unit you've always wanted.

Pictured left: Mocha Stone slimline island.





Mountain Haze slimline island.
Shown with an Encore one and a half bowl white acrylic moulded sink and straight drainer grooves.

refined style

Our new Glass designs give the impression of a plain colour, with the addition of translucent particles for a touch of refinement. The four colours of Caramel, Pebble, Ivory and Espresso offer a depth and lustre to the solid surface, whilst guaranteeing you the highest performance in the busiest of kitchens.

Pictured right and below: Caramel Glass slimline worksurface.









Ivory Glass slimline worksurface.



slimline edge detail

Encore offers the very latest in on-trend looks with its brand new slimline 27mm thickness. The slender material works especially well with contemporary handle-less style kitchens. Clean-cut and smart.

All new Glass and marbled designs are available as slimline worksurfaces in addition to the popular Black Sparkle design shown here.

Pictured left: Black Sparkle slimline breakfast bar.



style & quality for less

Encore is the solid surface product that gives you style and quality, whilst making your budget go so much further.

There is no expensive fabrication work off site, because the material can be shaped and tailored by your kitchen installer whilst on the project. So there is no time delay for templating either. Just fast and easy installation which helps saves you money as well as disruption.

Pictured left: Espresso Glass slimline worksurface. Shown with Bushboard Tobacco Oak splashback.

Pictured below: Ice slimline worksurface and upstand. Shown with a Carron Phoenix Deca one and a half bowl undermount sink.





modern classics

Our Crystal designs reinterpret the classic popularity of granite and stone, yet with the distinct advantage of a smooth and seamless flow of material that is unmistakably modern. There are no obvious joints, either to the eye or to the touch, ensuring you have a superbly hygienic surface.

Available in black or white, the Crystal designs are enhanced by a random opaque chip giving the surface a luxurious visual depth. These are designs with enduring appeal and the versatility to combine with a wide range of kitchen styles from heritage painted doors to contemporary woodgrains.

Pictured left: Crystal White breakfast bar.
Shown with an Encore one and a half bowl white acrylic moulded sink and straight drainer grooves.

Pictured below: Crystal Black worksurface and upstand.



so flexible

Solid surfacing offers you the design flexibility to create the kitchen you want.

From island units with slab ends to integral sinks and drainer grooves, the material flows seamlessly around joints, shapes, edges and corners.

This uninterrupted flow of material is visually enhanced with the creation of inconspicuous seams in all but the new marbled designs, where the directional pattern accentuates a more natural feel.

Whatever your design choice, there's nothing but a smooth and stylish worksurface for you to enjoy.

Pictured right: Ice slimline worksurface with breakfront and upstand. Shown with a Carron Phoenix Deca one and a half bowl undermount sink.

Pictured below: Mountain Haze slimline worksurface showing the directional nature of a marbled corner joint.







easy working and living

With Encore you are assured stand-out style. The finest materials and manufacturing techniques guarantee a product of superior quality, with edges expertly finished to the highest standards.

For up-scale designer looks, go for a slab end in solid surfacing. The continuation of the material on the end of a furniture run or island unit will give your kitchen a distinctive contemporary feel.

Pictured left: Glacier White breakfast bar with a slab end. Shown with an Encore one and a half bowl white acrylic moulded sink and straight drainer grooves.

silky smooth

Run your fingers along the silky smooth surface and you will appreciate the seamless beauty that only solid surfacing can achieve. Let your eye take in the subtle metallic particles that delicately catch the light and give the material a truly stunning appeal.

This is the feeling of sheer luxury. Cool. Sophisticated. And undeniably elegant in any kitchen setting.

Pictured right: Chocolate Sparkle worksurface shown with drainer grooves.

Pictured below: Black Sparkle worksurface.











sinks with style

Encore lends itself to many different sink options; inset, undermounted, integrally moulded and flushmounted. So you have the freedom to create your perfect sink space.

Flushmounted sinks are the ultimate in designer styling and with Encore you can achieve it easily. The material is first routed and the sink set in so that it sits perfectly flush. Smooth to the touch. Beautiful to look at. And a delight to work with.

Another great example of style and quality for less.

**Pictured left: Mocha Stone slimline island.
Shown with a Franke Sinos tap and Sinos SNX251 sink flushmounted
into the surface.**





Ivory Glass slimline breakfast bar.
Shown with a Franke VBK651 inset ceramic sink and Eiger tap.

form and function

For the ultimate in streamlined looks, go for an integral sink with precision-machined drainer grooves. The seamless flow between the moulded bowl and the worksurface shows off the true aesthetics of solid surfacing at its very best. Not forgetting that it's a superbly practical material that's both durable and easy to clean.

Made from 100% acrylic, our sinks guarantee the highest levels of hygiene and performance being both durable and non-porous. They are also robust enough for the high speed demands of a waste disposal unit. Elegantly designed, the choice of single and one and a half bowl sinks are stylish whilst being practical enough to cope with a hard working kitchen.

**Pictured right: Glacier breakfast bar.
Shown with an Encore one and a half bowl white acrylic moulded sink and straight drainer grooves.**



be individual

Be as individual as you want to be. Encore offers the flexibility for radius corners, bringing style and movement to your kitchen design. The gentle curve is a pleasing feature that works beautifully with traditional and contemporary furniture styles. Perfect for finishing off a simple run of furniture or creating a stunning shaped island unit.

Pictured right: Crystal Glass worksurface and upstand.





beyond worksurfaces

Encore excels with its extensive choice of ready-made components in worksurfaces, breakfast bars, islands, upstands and splashbacks, giving you real design freedom for today's lifestyles. Whether a practical sink space or an informal dining area, there is a solution with Encore.

The most popular 44mm worksurface designs also come in a choice of 3m and 4.1m lengths. This allows your installer to plan and use only the material needed for the job, ensuring you get best value for money.

Our breakfast bars come finished with both a square and a gently curved end as standard. Why not use one to create some casual dining?

Pictured left: Pebble Glass slimline breakfast bar.

finishing touches

A matching upstand, splashback or hob panel offers both an attractive and practical finishing detail, allowing you to really appreciate the sleek beauty of this ever-so-versatile material.

**Pictured right: Crystal Black worksurface and upstand.
Shown with an Encore single bowl white acrylic moulded sink and straight drainer grooves.**



made to last

Quality

Manufacturing with the finest materials is what gives Bushboard Encore worksurfaces their signature quality. Whilst beautiful and stylish to look at, they are also constructed to cope with the wear and tear of everyday living.

Encore features a thicker than average 5mm surface layer that delivers premium performance and surface appearance. The compression moulded reinforced modified acrylic gives it some extremely high performance characteristics unique to Encore over comparative materials.

Testing by FIRA (Furniture Industry Research Association) shows that Encore can tolerate heat in excess of 240°C. However we do recommend the use of protective pads when placing hot pans or casserole dishes on your worksurface and the use of chopping boards when preparing food, as dark colours have a tendency to show marks and scratches more readily. A significant benefit of the material is that scratches can be polished out to renew your worksurface back to its original finish.

Encore is five times more impact resistant than other solid surface products, so can cope with the busiest kitchen. And because the surface layer is reinforced, installation is easy for the installer and longer lasting for the home owner. Independently tested by FIRA, your Encore worksurface is designed to withstand everyday knocks, spills and stains.



10 year Guarantee

Your Encore worksurface has a 10 year guarantee. Bushboard will make good by repair and/or replacement (at its discretion)

any Encore product of its manufacture which can be shown to have failed by reason of defects in its manufacture, subject to fair wear and tear, provided the product has been installed and used in accordance with the manufacturer's instructions and that the products are used for their intended purpose and application. Proof of date and place of purchase required. This guarantee is in addition to your statutory rights as a consumer and does not affect your rights in any way.

Choosing an Installer

Whilst Encore is simple to install, it is not a DIY product and should always be supplied and fitted by your local kitchen specialist and experienced installer. As not all solid surface products are the same, to be assured of a professional finish, we recommend that the installer has attended one of our free Encore training courses. Please ask your kitchen showroom about this.

Care & Maintenance

Your Encore worksurface is developed to cope with every day wear and tear from crockery and utensils. And whilst it is highly impact and heat resistant, your worksurface can become damaged if mistreated, so we recommend some sensible measures like placing hot pans or casserole dishes on protective mats, mopping up spills quickly and not chopping directly onto it.

A major benefit of Encore is its ability to be repaired or refinished. Minor scratches, which can be more apparent with darker colours, can be removed by using the Scotch-Brite pad provided in our After Care Kit. In the unlikely event of more significant damage, we suggest using an Encore installer who is able to repair and refinish your surfaces.

In general day-to-day usage, keeping your surface as good as new requires little more than normal cleaning with a mild detergent and water. Then rinse with clean water and buff gently dry. Maintaining this finish will require a periodic application of BB Professional Worktop Polish, which is supplied in our Installation Kit. To maintain your Encore surfaces our After Care Kit is available from your retailer or can be ordered directly from Bushboard.

For full details refer to our After Care Leaflet provided with every Encore worktop.

They can also be found on our web site at www.bushboard.co.uk or by post by calling our Customer Support Team on 01933 232272.

Pictured right: Black Sparkle slimline breakfast bar.





the perfect sink space

With Encore you have the freedom to choose the sink that suits your look and your lifestyle. We have partnered with leading sink brands to give you an unrivalled selection of styles and materials.

Encore seamless sinks

Encore pure white moulded acrylic sinks offer a seamless flow with the worksurface. Smooth to the touch and totally integrated, the 100% acrylic material is durable, hygienic and non-porous. They are reinforced and suitable for use with waste disposal units. Available in single bowl and one and a half bowl options.

To install a moulded acrylic sink you will need:

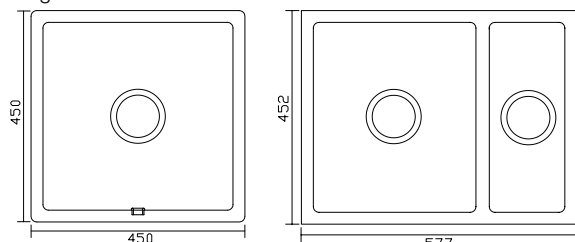
- Reusable acrylic sink jig set. This contains jigs for both sink models and a sink profiling cutter. The cutter will profile up to 6 sink installations.
- Reusable drainer jig
- Encore colour-matched sink adhesive in the worksurface colour
- Encore sink clip set



White acrylic undermount sinks

Single bowl

One and a half bowl



minimum base unit 500mm

minimum base unit 600mm

Stainless steel and granite undermount sinks

Recognising the wide appeal of stainless steel and granite, we offer an extensive choice of jigs for all the leading brand names:

	single bowl	One and half bowl
Astracast	Onyx 4034	Edge D1
Astracast		Opal S3
Blanco		Supreme 533U
Carron Phoenix	Deca 100	Deca 150
Carron Phoenix		LV100U
Carron Phoenix (granite)	Fiji 100	Fiji 150
Franke	ARX110 35	ARX160
Pyramis		100091430
Rangemaster		UB3515 LH/RH
Reginox		RF302S
Tuscan	Premium medium sink	Premium 1.5 bowl sink
Tuscan		Classic 1.5 bowl sink
Tuscan	Square medium sink	Square 1.5 bowl sink

To install a stainless steel or granite undermount sink you will need:

- Reusable sink jig for your chosen model
- Reusable drainer jig
- Encore sink clip set
- BB Complete 290ml cartridge (see page 44 for colours)

BB Complete adhesive

BB Complete must only be used for the following:

- Undermounting stainless steel and granite sinks
- Bonding and seaming upstands and splashbacks
- Installation of overlapping type slab ends

It must not be used to joint Encore worksurfaces, apply edge strips, bond Encore acrylic sinks nor for mitred slab-ends. For these applications use only Encore colour-matched adhesive.

Belfast, butler and ceramic undermount sinks

Do not install Encore with Belfast, butler or ceramic undermount sinks. You may however install standard inset ceramic sinks as shown on pages 29 and 41.



Ceramic inset sinks: For a modern classic feel.

Pictured: Ivory Glass slimline breakfast bar.

Shown with a Franke VBK651 inset ceramic sink.

Classic fit: The worksurface material is cut with an opening and the sink is positioned and sealed in place with BB Complete.

Style without compromise: Ideal for a busy kitchen, combining seamless surfaces with traditional materials.



Flushmount stainless steel sinks: The very latest look in designer styling.

Pictured: Mocha Stone slimline worksurface.

Shown with a Franke Sinos SNX251 sink flushmounted into the surface.

Beautiful: The sink sits completely flush with the worksurface creating the ultimate in sleek, fashionable lines.

Perfect finish: The 5mm surface is routed to form a 1–2mm rebate to accept the sink which is sealed in for a watertight finish with BB Complete.



Inset sinks: The most popular style and the easiest to fit, which helps keep costs down.

Pictured: Pebble Glass slimline worksurface.

Shown with a Franke Maris MRX251 Slim-Top sink.

Rapid fit: The worksurface material is cut with an opening and the sink is positioned and sealed in place with BB Complete.

Style without compromise: The latest generation of stainless steel inset sinks now feature low profile edges which sit almost flush with the worksurface.



Undermount sinks: The classic favourite integrating both sink and drainer area into the worksurface.

Pictured: Espresso Glass breakfast bar.

Shown with a Franke ARX160 undermount sink.

On site fit: The sink is mounted to the underside of the material, sealed and clipped in place for a watertight finish with BB Complete and Encore sink clips.

Practical solutions: For a seamless flow from preparation to sink area, drainer grooves are machined into the worksurface itself.

flexible solutions

Our Encore range offers a wide range of products for worksurfaces, breakfast bars, islands, splashbacks and upstands so you can create your perfect kitchen.

The choice of sizes ensures you design flexibility, as well as the benefit of a cost effective solution.

Profiles

Worksurfaces


27mm
slimline



44mm



Splashback
5mm

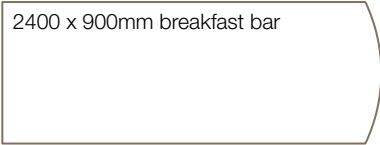


Upstand
12mm



Island/Breakfast Bars

2400 x 900mm breakfast bar



Available in 44mm and slimline 27mm in all decors, all edges finished. 2294mm to the start of the bowed end.

2400 x 1200mm island



Available in slimline 27mm in three decors: Ice - Mountain Haze - Mocha Stone. All edges finished.


Worksurfaces

2000 x 650mm (slab end)



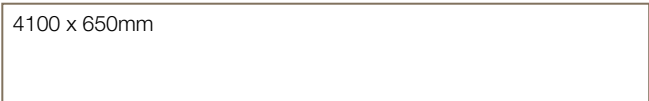
Available in 44mm and slimline 27mm in all decors, one long edge finished. Complementary plain laminate on reverse.

3000 x 650mm



Available in 44mm in four decors: Black Sparkle - Glacier - Calico - Pearl Grey. One long edge and two short edges finished.

4100 x 650mm



Available in 44mm and slimline 27mm in all decors, one long edge and two short edges finished.

installation made easy

Easy Installation

By applying our knowledge and expertise in worktop manufacturing Encore really does re-interpret solid surfacing for today's kitchens. We have developed a product requiring the same jointing techniques as conventional laminate worksurfaces. The surface is pre-sanded to a 320 grit finish, which will be further sanded and finished on site by your installer to give a lovely semi-matt appearance. Maintaining this finish will require a periodic application of BB Professional Worktop Polish, which is supplied with our Installation Kit. Corner joints are the real strength of Encore. The finished joint is seamless and very, very hygienic – you'll even forget it's there.

Installer Training

Bushboard offers free training courses weekly for professional installers in all aspects of Encore installation ensuring the installer can produce a first-class finish. Full instructions are also supplied in every Encore Installation Kit and must be read prior to commencing any installation. Copies are available on the website or from our Customer Support Team on 01933 232272.



Pictured above: Ice slimline worksurface showing the directional nature of a marbled joint.

Installation kits & adhesives

Installation kit

For every installation the installer must use an Encore Installation Kit, together with our Encore colour-matched adhesives. Adhesives are not included in the kit but are available in individual cartridges which can be purchased separately.

Encore colour-matched adhesive

Encore colour-matched adhesive is used for seamless joints, edge strips and for Encore acrylic sinks. The adhesive is supplied in 50ml cartridges and requires a reusable mixer gun which is available from your supplier. We recommend the following usage guidelines:

One 50ml cartridge per 2 joints

One 50ml cartridge per 2 x 650mm edge strips

One 50ml cartridge per radius end

One 50ml cartridge per slab end where a mitred, seamless joint is required

One 50ml cartridge per single bowl Encore acrylic sink. (Use the colour-match for the worksurface)

One and a half 50ml cartridges per one and a half bowl Encore acrylic undermount sink. (Use the colour-match for the worksurface)

BB Complete adhesive

BB Complete adhesive must only be used for the following:

- Undermounting stainless steel and granite sinks
- Bonding and seaming upstands and splashbacks
- Installation of overlapping type slab ends

It must not be used to joint Encore worksurfaces, apply edge strips, bond Encore acrylic sinks nor for mitred slab-ends. For these applications use only Encore colour-matched adhesive.

Jigs for radius curved ends

These are required to create curved worktops with our 1350mm thin edging strip for curved corners or island units. We supply a radius jig which is suitable for 230mm, 300mm, 400mm and 450mm radii.

BB encore

		BB complete Use for undermount stainless steel and granite sinks, splashbacks and upstands	3000 X 650 x 44mm worksurface	2000 x 650 x 44/27mm worksurface/slab end	4100 X 650 x 44/27mm worksurface	2400 X 900 x 44/27mm breakfast bar	2400 X 1200 x 27mm island	3600 X 100 x 12mm upstand	1200 x 1200 x 5mm hob splashback	4100 X 600 x 5mm midway splashback	colour-matched adhesive 50ml - use for joints, edge strips and encore sinks	1350 x 5mm edge strip for 44mm	2400 x 5mm edge strip for 44mm	1350 x 1.7mm radius edge strip for 44mm	1350 x 1.7mm radius edge strip for 27mm
slimline	Mountain Haze	ash grey		27 _{mm}	27 _{mm}	27 _{mm}	27 _{mm}	•	•	•	•				•
slimline	Ice	ice white		27 _{mm}	27 _{mm}	27 _{mm}	27 _{mm}	•	•	•	•				•
slimline	Mocha Stone	mushroom		27 _{mm}	27 _{mm}	27 _{mm}	27 _{mm}	•	•	•	•				•
slimline	Espresso Glass	chocolate		27 _{mm}	27 _{mm}	27 _{mm}		•	•	•	•				•
slimline	Caramel Glass	fudge		27 _{mm}	27 _{mm}	27 _{mm}		•	•	•	•				•
slimline	Ivory Glass	ivory		27 _{mm}	27 _{mm}	27 _{mm}		•	•	•	•				•
slimline	Pebble Glass	pewter grey		27 _{mm}	27 _{mm}	27 _{mm}		•	•	•	•				•
slimline	Black Sparkle	jet black		27 _{mm}	27 _{mm}	27 _{mm}		•	•	•	•				•
	Black Sparkle	jet black	44 _{mm}	44 _{mm}	44 _{mm}	44 _{mm}		•	•	•	•				•
	Calico	ivory	44 _{mm}	44 _{mm}	44 _{mm}	44 _{mm}		•	•	•	•	•	•	•	•
	Glacier	ice white	44 _{mm}	44 _{mm}	44 _{mm}	44 _{mm}		•	•	•	•	•	•	•	•
	Pearl Grey	ash grey	44 _{mm}	44 _{mm}	44 _{mm}	44 _{mm}		•	•	•	•	•	•	•	•
	Chocolate Sparkle	chocolate		44 _{mm}	44 _{mm}	44 _{mm}		•	•	•	•				•
	Cinnamon	mushroom		44 _{mm}	44 _{mm}	44 _{mm}		•	•	•	•	•	•	•	•
	Crystal White	ice white		44 _{mm}	44 _{mm}	44 _{mm}		•	•	•	•	•	•	•	•
	Crystal Black	jet black		44 _{mm}	44 _{mm}	44 _{mm}		•	•	•	•	•	•	•	•
	Crystal Glass	ice white		44 _{mm}	44 _{mm}	44 _{mm}		•	•	•	•	•	•	•	•
	Lava	pewter grey		44 _{mm}	44 _{mm}	44 _{mm}		•	•	•	•	•	•	•	•
	Storm	basalt grey		44 _{mm}	44 _{mm}	44 _{mm}		•	•	•	•	•	•	•	•

Listed below are the additional items and tools that are available from your supplier to ensure a professional installation.

Installation Kit

Use one for every installation. Includes all cleaning, sanding and finishing materials. Does not include adhesives.

Reusable radius jig

Use to cut radius ends 230mm, 300mm, 400mm and 450mm.

Reusable sink jigs

See page 40 for details.

Reusable drainer jig

Use to cut horizontal 2mm deep grooves for draining areas. (See page 7)

Sink installation clips

Pack of 12 to install one undermount sink.

Encore acrylic seamless moulded sinks

Two models are available. (See page 40)

Single bowl sink for 500mm base

Allow 1 x 50ml Encore colour-matched adhesive to match worktop and 1 x set sink clips. (See page 37)

One and a half bowl sink for 600mm base

Allow 1.5 x 50ml Encore colour-matched adhesive to match worktop and 1 x set sink clips. (See page 31)

Installers also need

A reusable sink jig set suitable for both Encore sink models including a blending cutter.

Replacement cutters are also available.

Consumer Care Kit

Includes refinishing pads, polish and cloths for maintenance.

Installer training

Bushboard offers free training courses weekly for professional installers in all aspects of Encore installation ensuring the installer can produce a first-class finish. Installation instructions are also supplied in every Encore Installation Kit and must be read prior to commencing any installation. Copies are available on the website or from our Customer Support Team on 01933 232 272.



Espresso Glass



Mocha Stone



Ivory Glass



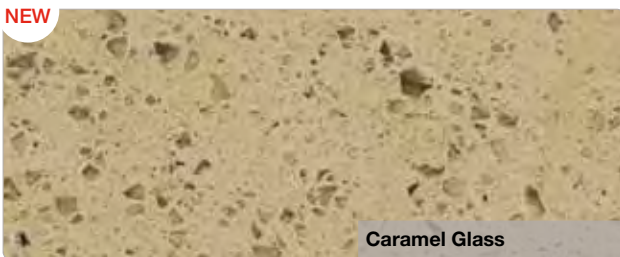
Mountain Haze



Pebble Glass



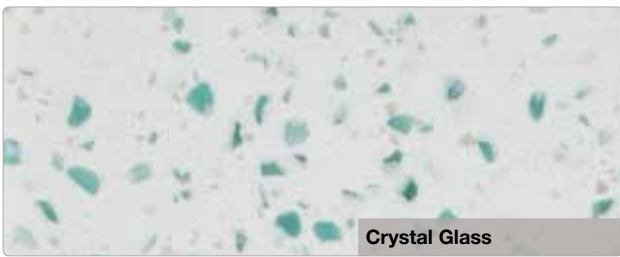
Ice



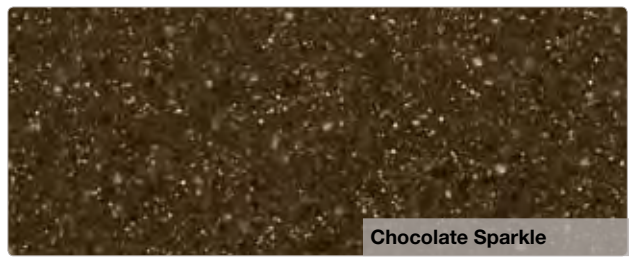
Caramel Glass



Black Sparkle



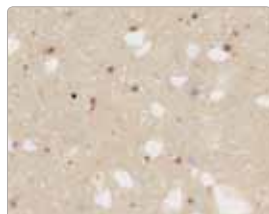
Crystal Glass



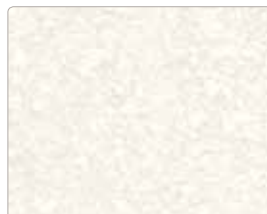
Chocolate Sparkle



Pearl Grey



Calico



Glacier



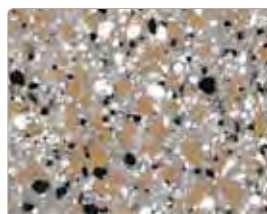
Storm



Crystal White



Crystal Black



Lava



Cinnamon

made in Great Britain

Bushboard is proud to be the UK's largest independent worktop manufacturer and all our worksurfaces are precision made in our factory at Wellingborough.

You can be confident that when buying Encore, you are making an investment in a quality assured product.



Encore products come with a 10 year guarantee against manufacturing defect.



All chipboard used in the manufacture of Encore carries the internationally recognised PEFC standard guaranteeing that it comes from responsibly managed and sustainable sources.



ISO 9001: 2008 FM 584991 ISO 14001:2004 EMS 584992

Encore products are manufactured under ISO 9001 Quality and ISO 14001 Environmental Systems to assure you of a choice well made.



Encore products are manufactured in our factory at Wellingborough and we are proud to support the Made in Britain campaign.

great support

To help you with your choice, we have a dedicated Customer Support Team to give you all the friendly help and advice you need.

They can send you a brochure and samples of the designs you are considering. We also offer advice on installing and looking after your Encore worksurface and our After Care Leaflet is available by post, email or on our website.

The Encore range is available from kitchen showrooms nationwide who can help you with design advice and planning. Visiting one of them is the best way to make your final choice. The team can advise which are nearest to you. Call 01933 232 272.

All brochures and samples are available free of charge by ordering them on our dedicated sample line:

tel: 01933 232 242

fax: 01933 232 286

email: help@bushboard.co.uk

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Back cover picture: Black Sparkle worksurface.

The company reserves the right to change specifications at any time, without notice. Every effort has been made to achieve faithful representations of our products in this brochure, but due to printing limitations we recommend that samples of actual material are requested before purchasing.

